



## Leaded Inductors (Fixed Choke Coils)

FASTRON leaded inductors come with a very wide inductance range from 0.1µH to 100 000µH and with high Q values. They are available in tape and ammopack packing.

 Applications
 These components are suitable for decoupling and interference suppression.

 Communication: RF blocking and filtering, e.g. 12 ~ 16 kHz blocking filter
 Others: Automotive electronics, electronic household appliances, entertainment electronics and lighting devices

chnical Data	L – Value (rated inductance)	Measured with HP 4194A Impedance / Gain-phase Analyzer at frequency fL				
	Q – Factor (min)	Measured with HP 4194A Impedance / Gain-phase Analyzer at frequency fq				
	SRF (min)	Measured with HP 8714 RF Network Analyzer				
	DCR (max)	Measured at 25°C				
	Rated DC Current	I based on temperature rise, determined at the point where the temperature rise does not exceed 40°C above the ambient temperature of 25°C 11 max. current based on ambient temperature of 40°C and component temperature of max. 125°C				
		Isat max. current based on inductivity drop of -10% related to the unloaded inductivity				
	Operating Temperature	-55°C to +125°C (includes component self-heating)				
	Recommended soldering method	Wave				
	Solderability	Using lead free solder (Sn 99.9) at 260°C ± 5°C for 5 ± 0.5 seconds, min 90% solder coverage of metallization Standard: IEC 68-2-20 (Ta)				
	Resistance to Soldering Heat	Resistant to $260^{\circ}C \pm 5^{\circ}C$ for $10 \pm 1$ seconds Standard: IEC 68-2-20 (Tb)				
	Resistance to Solvent	Resistant to Isopropyl alcohol for $5 \pm 0.5$ minutes at $23^{\circ}C \pm 5^{\circ}C$ Standard: IEC 68-2-45				
	Climatic Test	Defined by the following standards IEC 68-2-1 for Cold test: -55°C for 96 hours IEC 68-2-2 for Dry heat test: +125°C for 96 hours IEC 60068-2-78 for Humidity test: 40°C at RH 95% for 4 days				
	Thermal Shock Test	Temperature cycle : -55°C to +125°C to -55°C Max/Min temperature duration: 15 minutes Temperature transition duration: 5 minutes Cycles: 25 Standard: MIL-STD-202G				
	Tensile Strength of Leads	Components withstand a pulling force of 10N for 10 ± 1 seconds IEC 60068-2-21 (Ua <sub>1</sub> )				
	Mechanical Shock	Mil-Std 202 Method 213 Condition C 3 axis, 6 times, total 18 shocks 100 G, 6 ms, half-sine				
	Vibration	Mil-Std 202 Method 204 20 mins at 5G 10 Hz to 2000 Hz 12 cycles each of 3 orientations				

Colour Coding

ding	L (μH)	Nominal Inductance (µH)				Tol. **	
	Code	Band 1	Band 2	Band 3	Band 4	code	
	Gold			x 0.1	± 5%	J	
	Silver			x0.01	± 10 %	K	
	Clear				± 20 %	M	
	Black	0	0	x1			
	Brown	1	1	x10	±1%	F	
	Red	2	2	x100	±2%	G	
	Orange	3	3	x1000	±3%	A	
	Yellow	4	4				
	Green	5	5				
	Blue	6	6				
	Violet	7	7			'	
	Grey	8	8				
	White	9	9				

## Ordering Code

Example: SMCC-180X-01

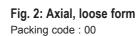
SMCC -	180 X - 01
(Model)	(Inductance Value) (Tolerance) (Packing Code)
Core Type Tolerances Packing Code	<ul> <li>Ferrite</li> <li>F (1%), G (2%), H (2.5%), A (3%), J (5%), K (10%), M (20%)</li> <li>Bold is standard tolerence</li> <li>00 (Loose in Box), 01, 02, 31, 51 (Reel), 02 (Ammopack – axial), 32 (Ammopack – radial)</li> </ul>

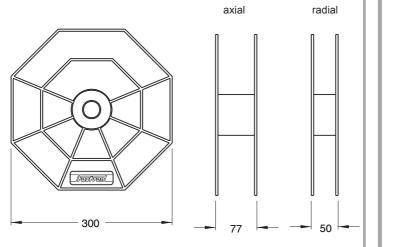






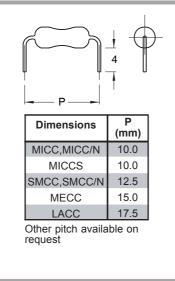
Fig. 1: On Reel (Plastic) Packing code : 01, 31, 51





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Fig. 3 : Axial preformed Packing code : 20





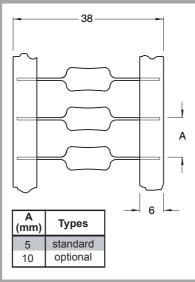


Fig. 4: Axial Standard Taping (65mm) Packing code : 01, 02

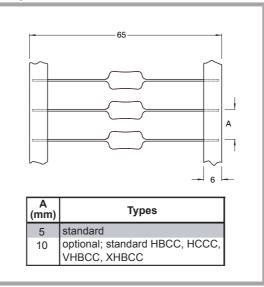
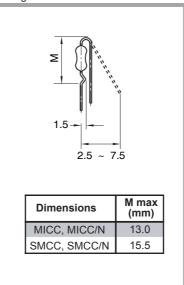


Fig. 6: Radial, (with kink) loose form Packing code : 40







## Packing Specification

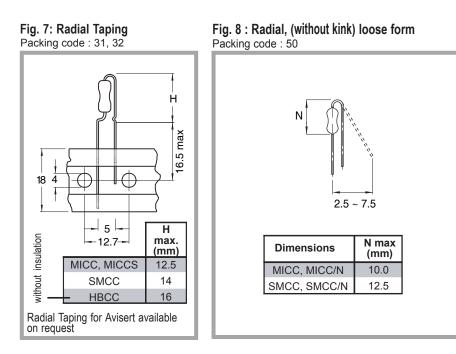


Fig. 9 : Ammopack, radial Packing code : 32

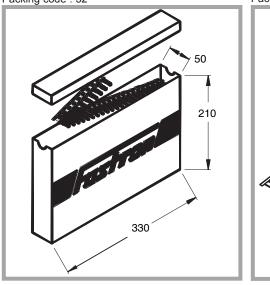


Fig. 10 : Ammopack, axial Packing code : 02

